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Date: 2/8/2013 11:38:11 AM

Subject: Donlin EIS: Agency Scoping meeting supporting materials (re-sending revised version)

Attachments: Donlin Agency Scoping Meeting 130206.pdf

ADEC Donlin Cooperating Agency Meeting Information.docx

#### Friends,

Welcome to Bob Charles from the Knik Tribe and Lee McKinley representing ADFG. Going forward you will be receiving the routine distributions to the cooperating agencies.

I also want to pass on again the words of appreciation from Don and Glen at the Corps, and from the EIS Team, for a very focused and constructive agency scoping meeting. URS will circulate notes from the meeting by early next week. We welcome any written submission from the agencies that could be compiled and distributed with those notes. I recognize that several agencies referred to more formal written agency comments which may come later in the scoping period, which ends on March 29, 2013.

Please find attached a revised version of the Donlin Gold presentation. This version is printed with one slide per page, which improves readability for some of the complex images. (Thanks to several colleagues who made this suggestion.)

Also attached is the submission from Gary Mendivil at ADEC, which was previously sent. This is very informative in regard to the ADEC permit types and associated NEPA analysis topics. If other agencies were able to follow this model in written summaries, I am sure we could all benefit.

Thank you.

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# DONLIN GOLD Project Overview

EIS Cooperating Agency Scoping Meeting

BLM Anchorage Field Office February 6, 2013



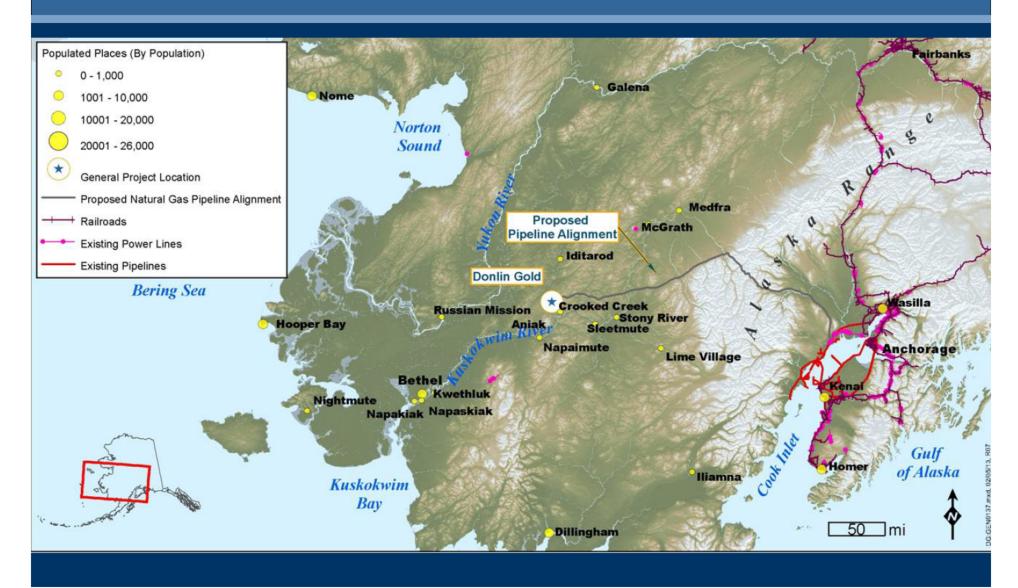
# Agenda



- Introduction
- Project Summary
- Geology & Mining
- Mill/Process
- Water Management
- Logistics & Infrastructure
- Reclamation & Closure
- Community Engagement

### Location





# Donlin Camp





9/13/2018

### Donlin Gold



- Donlin Gold LLC is 50/50 partnership
  - Barrick Gold US
  - NovaGold Resources
- Operates under land agreements w/ ANCSA landowners
  - Calista Corporation (Mining Lease)
  - The Kuskokwim Corporation (Surface Use)
- Project office located in Anchorage
  - − ~40 employees



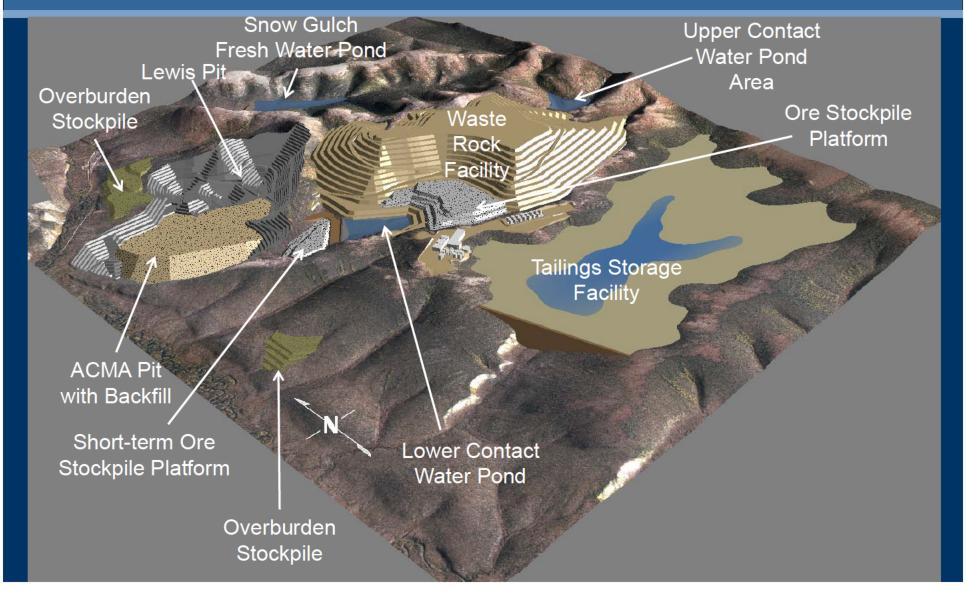
# Project Summary



- Reserve: > 33 million ounces Au (~500M tons ore)
- Mine Life: ~27 years
- <u>Production</u>: >1 million ounces annually
- Operation: Open-pit, conventional truck & shovel
- Milling: 59k st/d, sulfide flotation, Pressure Oxidation, Carbon-in-Leach (CIL) recovery
- Strip ratio:  $\sim 5.5:1 = \sim 3B$  tons waste rock
- <u>Tailings</u>: Fully lined storage facility
- <u>Power</u>: ~150MW, supplied by 313 mile, 14" buried natural gas pipeline
- <u>Logistics</u>: All consumables supplied by Kuskokwim River transportation system w/ port near Jungjuk Creek

# Site Layout





# Disturbance Footprint



- Facilities Study Area (FSA)
  - Footprint  $\sim 10,000$  acres
  - − Wetland ~5,300 acres
- Pipeline Study Area (PSA)
  - Footprint  $\sim 6,300$  acres
  - Wetland  $\sim 1,600$  acres
- Aquatic Habitat
  - Nearly 100% direct impact to American and Anaconda creeks
  - Reduction in Crooked Creek streamflow ~2-25%
  - Total temporary/permanent linear stream impacts ∼75 miles

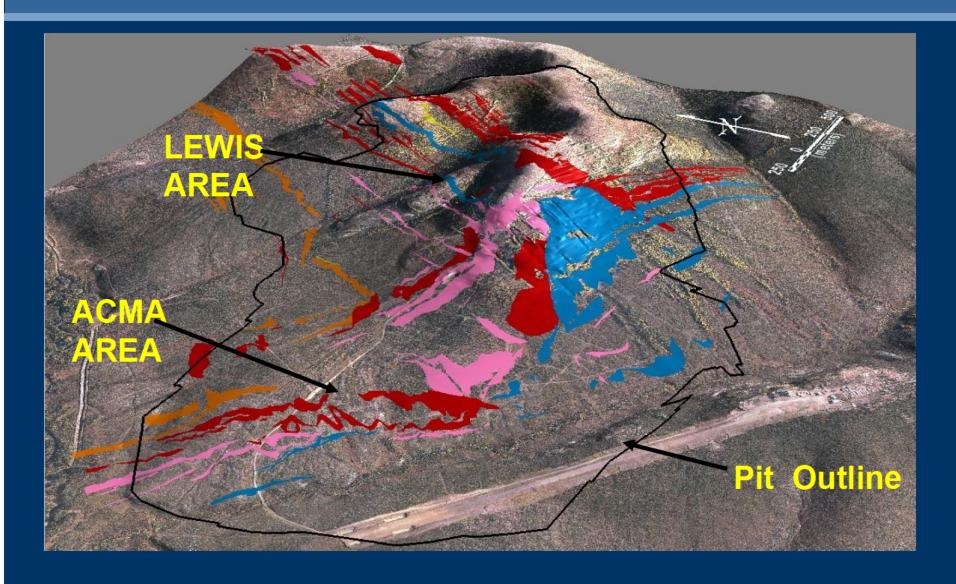
# **Economic Impacts**



- Construction Phase (3 years)
  - Major investment in regional infrastructure
  - Workforce:  $\sim$ 3,000
  - Payroll: > \$1 billion ( $\sim$ \$375 million/year)
- Operations (>27 years)
  - $\overline{-}$  Workforce:  $\sim 900$
  - − Payroll: ~\$100 million/year
  - Indirect and induced payroll: ~\$60 million/year
  - Royalties to Calista, and distributed statewide through 7(i) provision of ANCSA
  - Mining license and corporate income taxes to State

# Geology

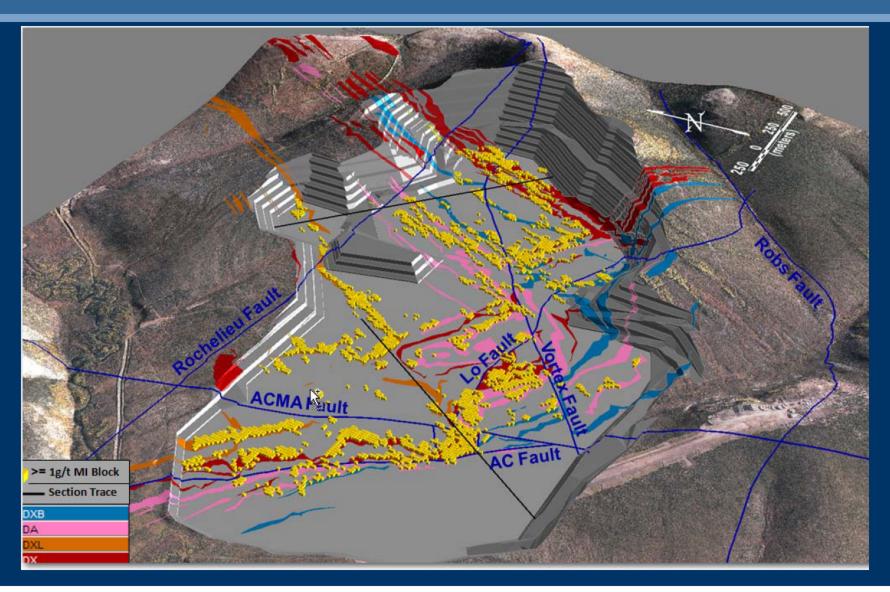




### Resource

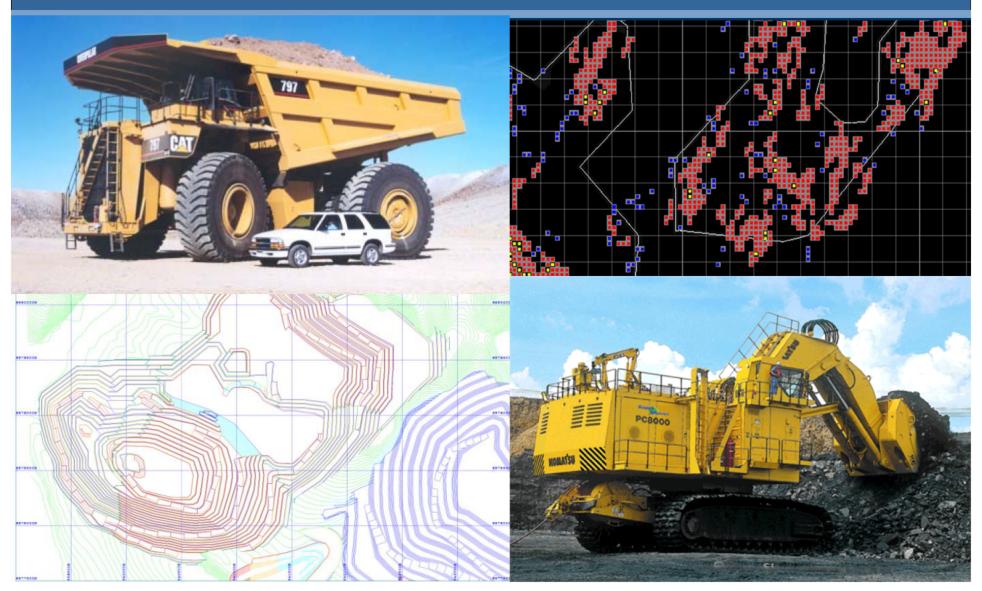
100 m bench showing +1 g/t Au blocks





# Mining

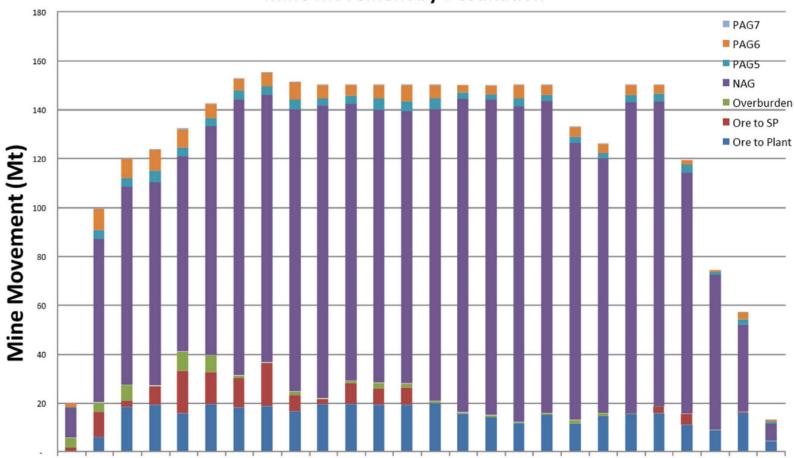




### Annual Material Movement

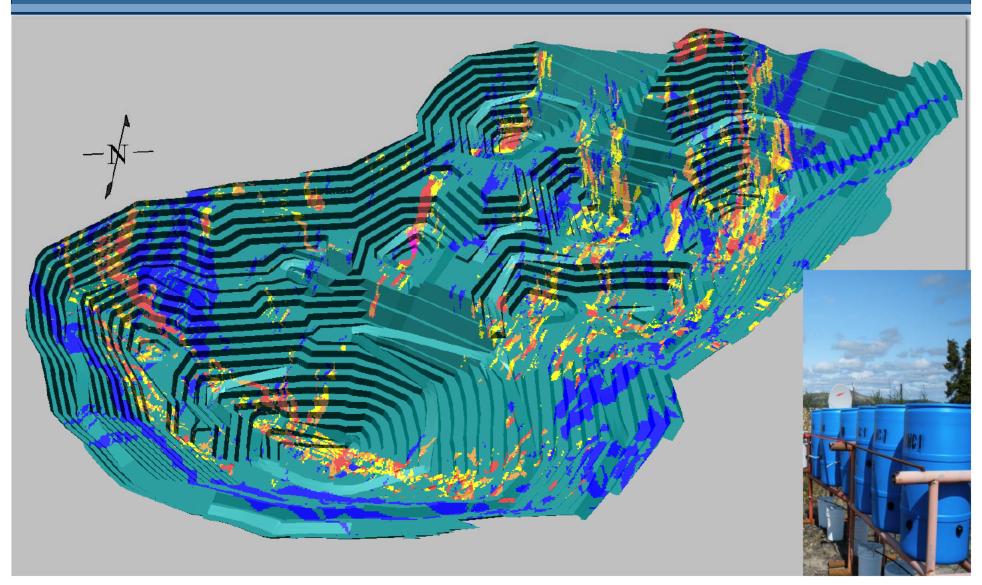


#### Mine Movement by Destination



### Waste Rock Model







# Waste Rock Classification

WRMC	Mt	%	Disposal
NAG	2,519	93	Waste Rock Facility
PAG 5	79	3	Blended in WRF
PAG 6	123	4	Isolated cells in WRF / ACMA backfill
PAG 7	2	0.1	Low-grade ore stockpile / ACMA backfill
Total	2,723		

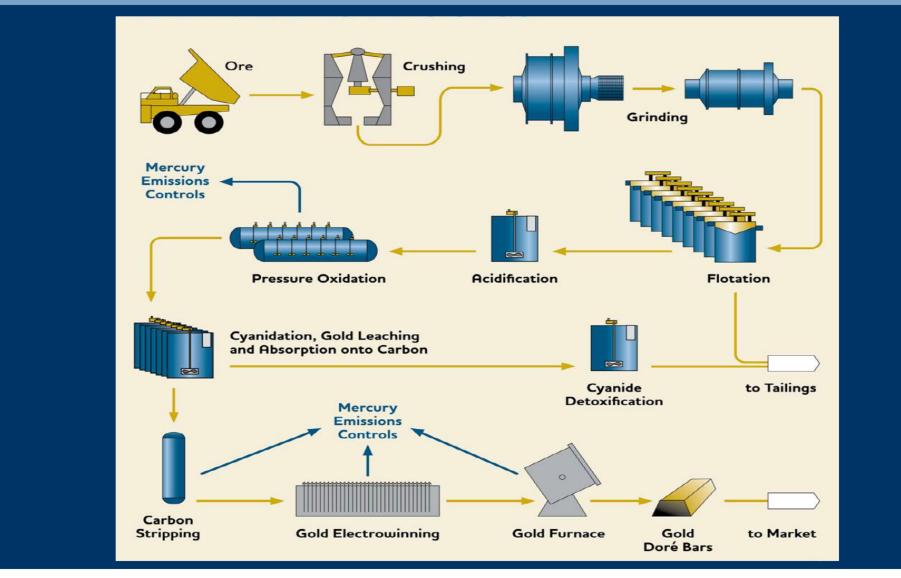
# Process Mineralogy



- Au in Donlin ore is all sub-microscopic
  - Disseminated in crystal structure of arsenopyrite and pyrite, hence it is refractory.
  - Not directly leachable ("refractory")
- Arsenopyrite is primary host accounting for ~80% of Au in feed.
- Pyrite, although 3-10 times more abundant than aresenopyrite, carries ~20% of the gold.

### **Process Flowsheet**





# Mill Site Layout





### Mercury Abatement



- Major focus during process design
- Expertise developed at Barrick operations in Nevada
- Mercury volatized when heated
  - Autoclave, Carbon Regeneration Kiln, Smelter, Electro-winning Circuit, Retort
- Control design elements
  - Gas quenching
  - Particulate removal
  - Refrigeration
  - Carbon beds

# Cyanidation Control



- Process Design and Handling Systems conform to the International Cyanide Management Code (ICMC).
  - Voluntary initiative for cyanide management.
  - Minimize personnel & environmental exposure through design and application of physical & automated control

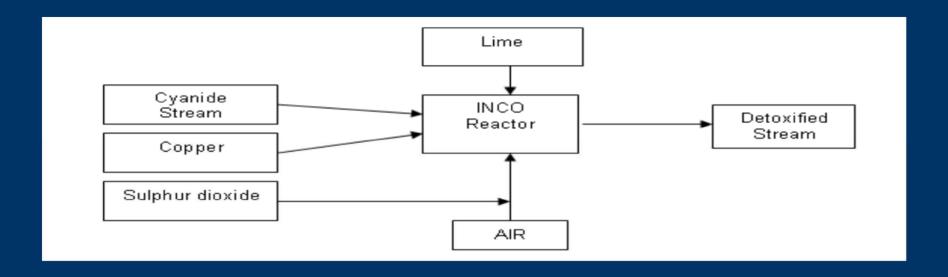
#### • Includes:

- HCN Monitoring (gaseous)
- Covered leach tanks, operating under partial vacuum (surface) reporting to dedicated gas scrubbing
- Tan theta design principle for slurry spillage
- Minimum of two physical spillage control systems
- Specially designed Iso-tainers
- Detoxification of residual cyanide in tailings.

# Cyanide Detoxification



- INCO Air/SO2 cyanide detoxification pretreatment of the CIL tailings is completed before going to tailings storage facility
- Well known, well tested process



### Water Management



#### Objectives

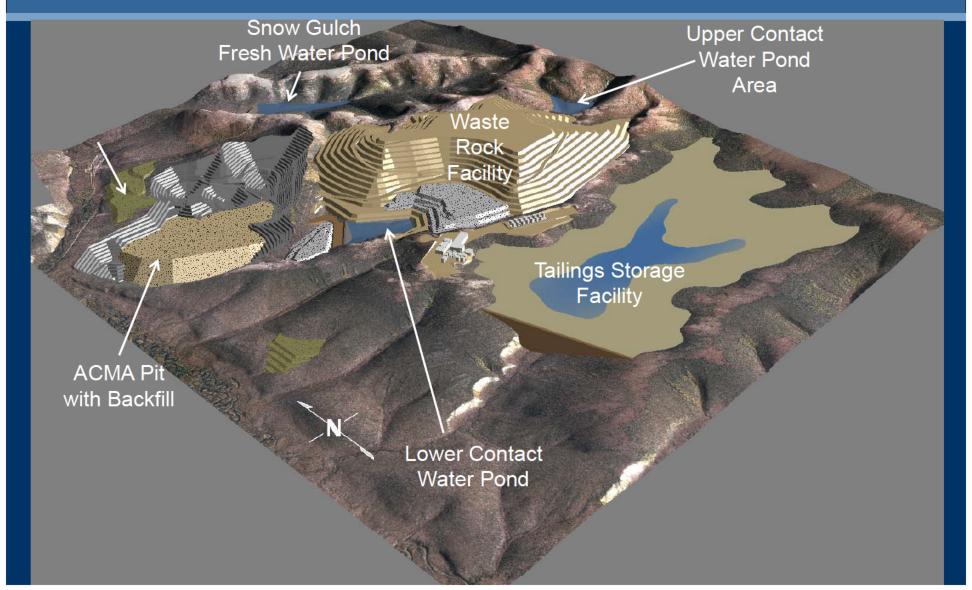
- No discharge of process water during operations
- Ensure sufficient supply of water during operation
- Minimize amount of water that has to be treated

#### Components

- − Precipitation ~20 in/year
- American and Anaconda watersheds ~ 7 mi² each
- All contact water captured, used, or stored onsite
- Discharge of treated dewatering water

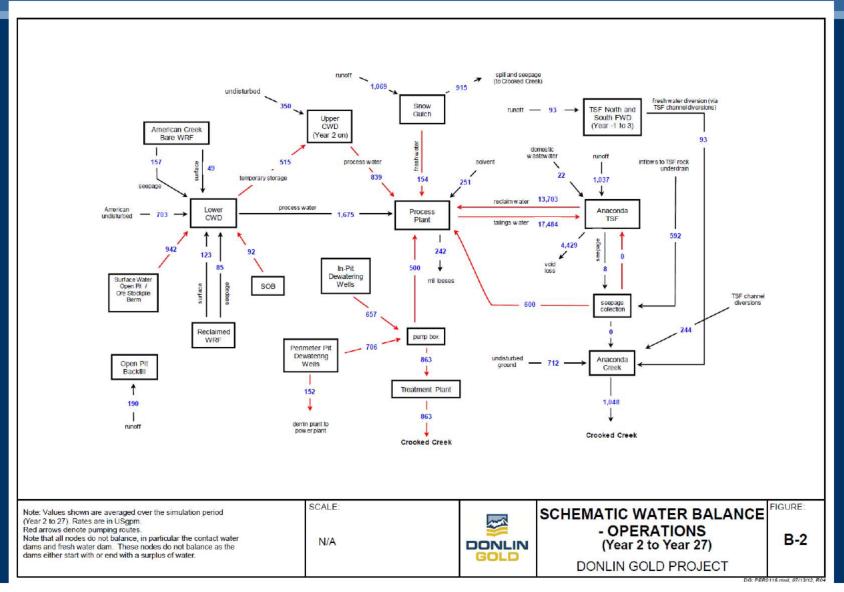
# Water Management





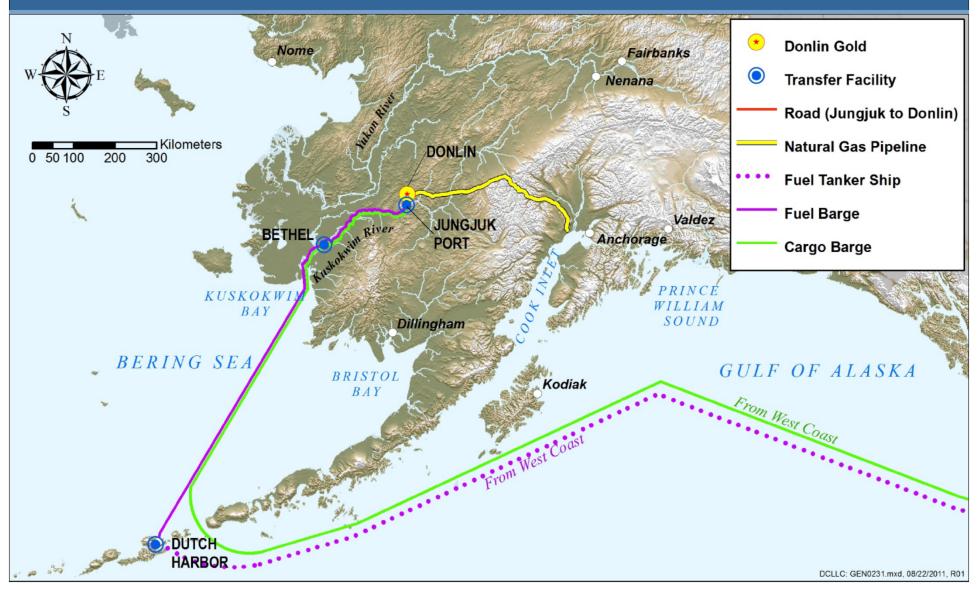
### Water Balance





# Logistics & Supply Chain

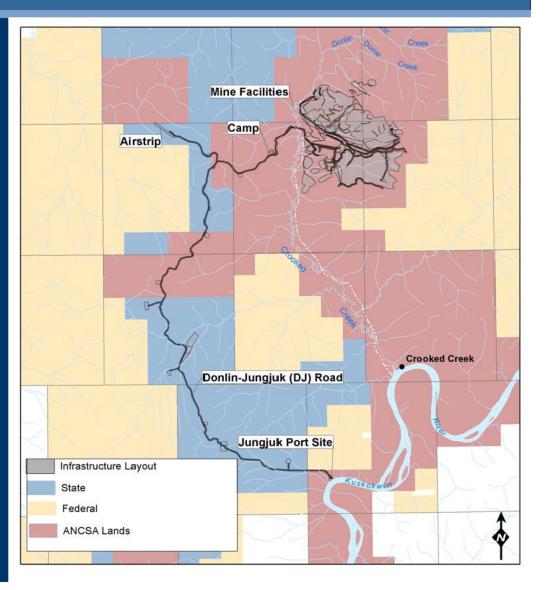




### Access & Infrastructure



- 27 mile road
- 5000 foot runway
- two port facilities
- 600 bed permanent camp
- 2500 bed construction camp
- ~40 million gallon diesel storage



# Gas Pipeline



#### Description

- 313 mile, buried, 14" steel pipeline
- ~70 mmscfd capacity
- 1,480 psig max allowable operating pressure

#### Land Status

- ~56% State, ~34% BLM, ~10% ANCSA/Private

#### Facilities

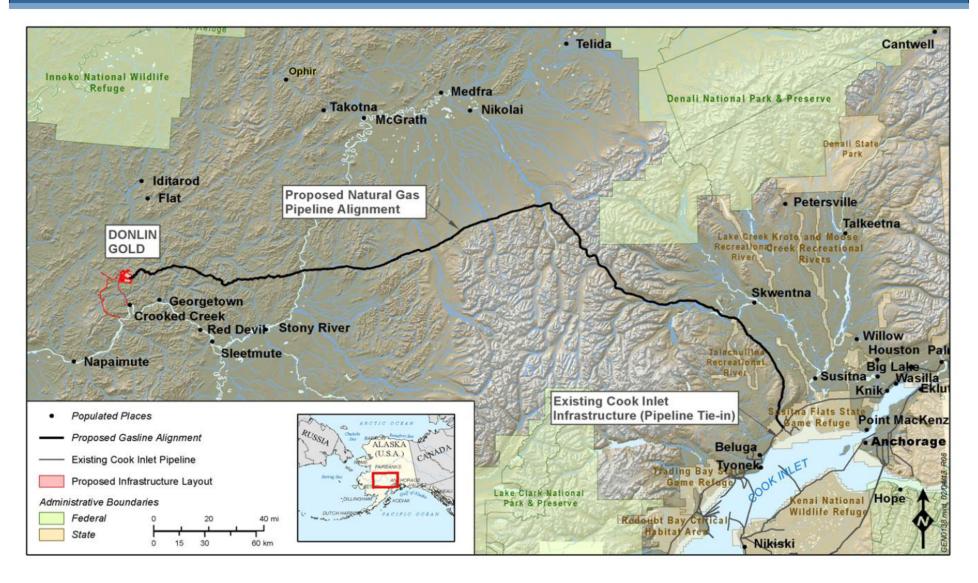
- Single compressor station
- Pig-launching/receiving stations (start, middle, end)
- − ~19 block valves
- Cathodic protection, leak protection, and SCADA system

#### Construction

- 2 construction spreads, each with 3-4 sections
- Construction period over 2 winters and 2-3 summers
- Season for each section based on terrain and geotechnical conditions

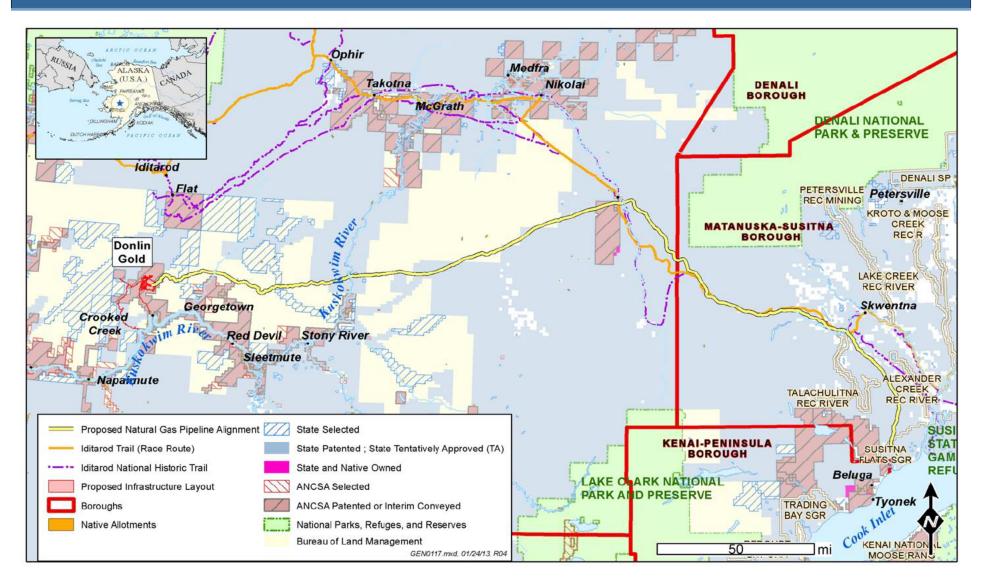
# Natural Gas Pipeline Route





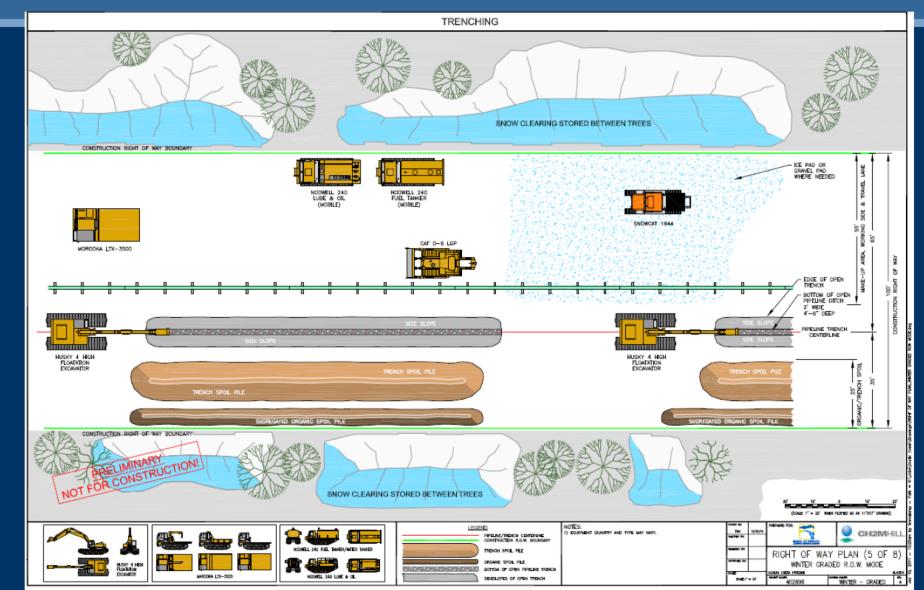
# Pipeline Land Status





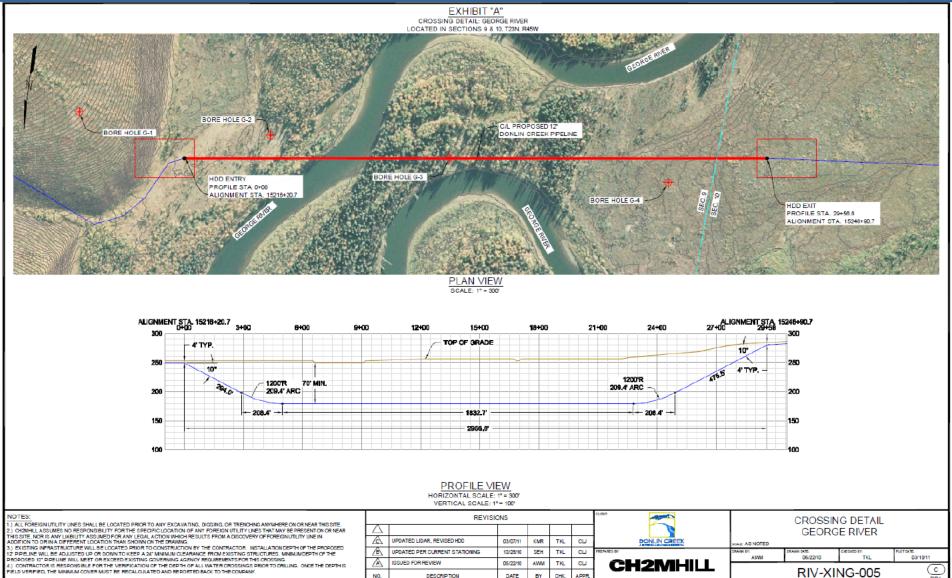
# Trenching Typical





# HDD Typical





### Reclamation & Closure



#### • "Design for Closure"

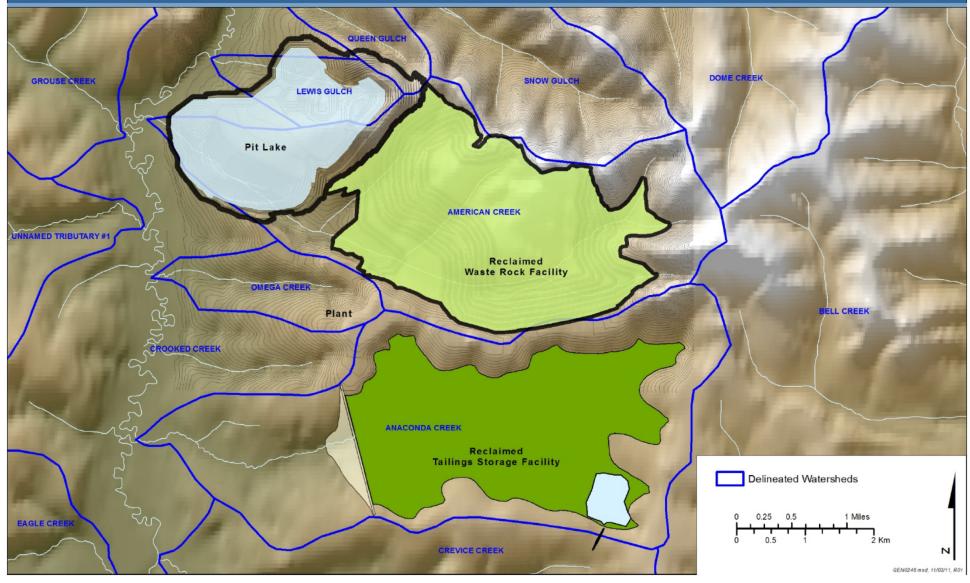
- Minimize footprint
- Maximize concurrent reclamation
- Manage waste rock and tailings facilities for long-term stability
- Minimize accumulation of water in facilities

#### Closure Features

- Dry closure of tailings facility
- Removal of all process facilities
- All contact water reports to pit lake
- Plan for long-term treatment

# Design for Closure





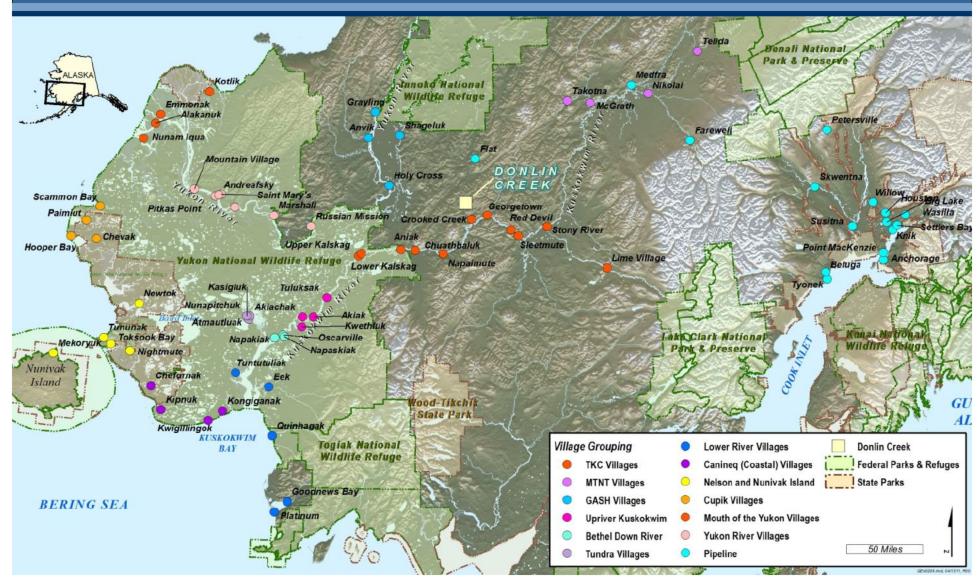
# Community Engagement





# Community Engagement





### Stakeholders



Villages

Tribes

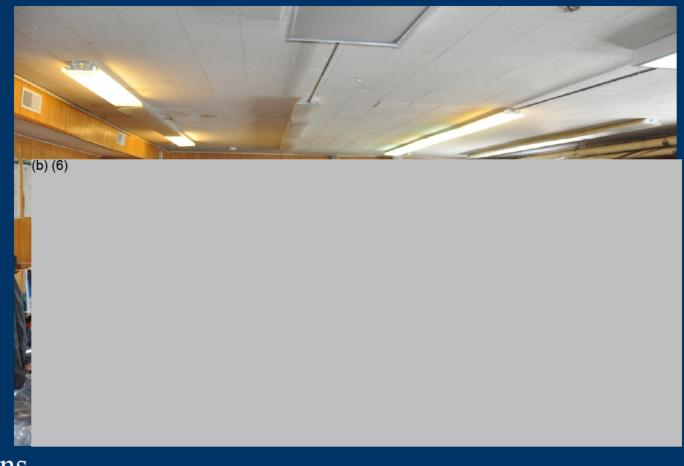
Schools

Interest groups

Individuals

Governments

**Native Corporations** 



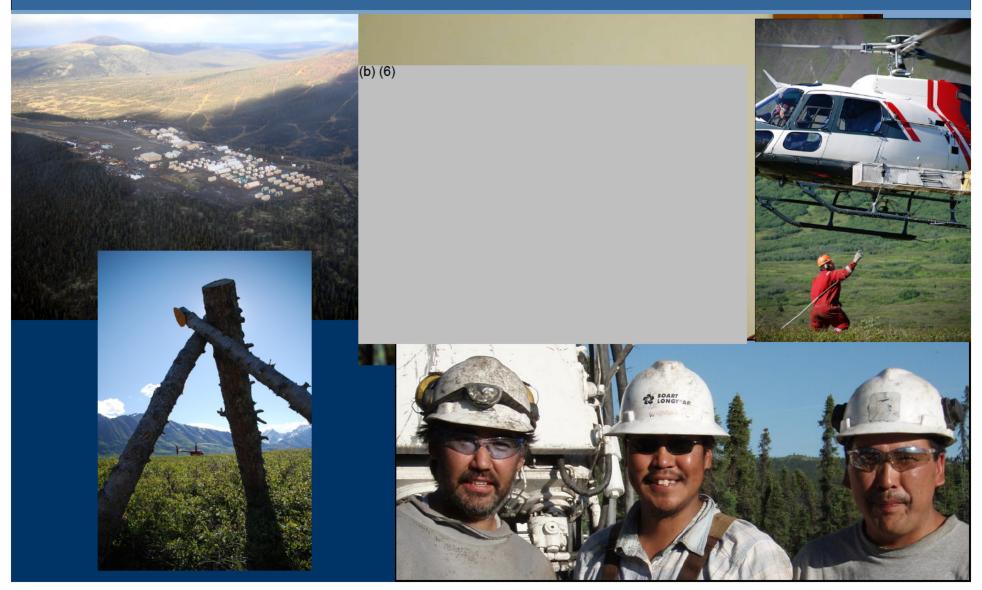
# Community Engagement



- Stakeholder Dialogue
  - Village meetings, project site and mine tours
- Workforce Development
  - Jobs, training, and capacity building
- Communications
  - Monthly newsletter, website, social media
- Community Investment
  - cultural preservation, environmental protection, community wellness, education
  - community capacity building and sustainability

# Questions?





#### Alaska Department of Environmental Conservation

Responsible for protecting human health and the environment

- Develop regulatory standards and other requirements for protection of human health and the environment
- Issue permits and other authorizations for emissions, discharges, and disposal and monitor compliance with those authorizations
- Oversee oil discharge prevention and contingency planning
- Conduct oil spill drills to lower the probability and severity of spills
- Monitor and report on the quality of the environment and changes that could impact human health
- Educate and assist the public, communities, businesses and industry on all forms of environmental matters
- Work with federal agency counterparts at the Environmental Protection Agency (EPA), Corp of Engineers, Bureau of Land Management (BLM) Pipeline and Hazardous Materials Safety Administration (PHMSA) and others on federal environmental law and how it is applied in Alaska.
- Investigate violations and enforce state environmental law

The National Environmental Policy Act (NEPA) (42 U.S.C. 4321-4347) does not require protection of the environment. NEPA simply requires agencies to consider and inform the public and the decision makers. It is the other laws and regulations that lead to protective standards for the environment.

"Other statutes may impose substantial environmental obligations on federal agencies, but NEPA merely prohibits <u>uninformed</u> – rather than unwise – decisions." [Robertson v. Methow Valley Citizens Council- 1989]

#### Federal Law

- Clean Water Act (Section 404, 402, 401) 33 U.S.C. 1251 et seq
- Clean Air Act (Section 309) 42 U.S.C. 7401 et seq
- Oil Pollution Act of 1990 33 U.S.C. 2701-2761
- Endangered Species Act (16 U.S.C. 1531 et seq)/ Essential Fish Habitat
- Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA), Resource Conservation and Recovery Act (RCRA)
- National Historic Preservation Act (NHPA)

#### Alaska Law

- AS 46.03 Environmental Conservation
- AS 46.04 Oil and Hazardous Substances Pollution Control
- AS 46.14 Air Quality Control
- AS 17.20 Alaska Food, Drug and Cosmetic Act
- 18 AAC 30 Environmental Sanitation
- 18 AAC 31 Alaska Food Code
- 18 AAC 50 Air Quality Control
- 18 AAC 60 Solid Waste Management
- 18 AAC 62 Hazardous Waste
- 18 AAC 70 Water Quality Standards
- 18 AAC 75 Oil and Hazardous Substances Pollution Control

PERMITTING AUTHORITY	NEPA ANALYSIS
Air Emissions	Air Emissions Total for Entire Project
Air Emissions	Air Emissions – Total for Entire Project
Construction Permits – Power Plant	Pipeline Project Emissions
Operating Permits – Power Plant	Construction Emissions
	Operations Emissions
	Mine Project Emissions
	Construction Emissions
	Operations Emissions-
	P. J. Paris J. Faristian
	Port Project Emissions
	Construction Emissions
	Operations Emissions
Open Burn Permits – Land Clearing	Greenhouse Gas Emissions
Wastewater Discharges / Water Quality	Wastewater Discharges / Water Quality
Mine Tailings Facility Discharge Permit	Mine Tailings Facility Discharges
Wastewater Treatment and Disposal Permit	Mine Processing Facility Discharges
Domestic Wastewater Permit (Camp)	Domestic Wastewater Permit (Camp)
Domestic Wastewater Permit (Construction)	Domestic Wastewater Permit (Construction)
Stormwater Program General Permit	Pipeline Construction Stormwater Discharges
Hydrostatic Test Water Discharge (pipeline)	ripeline construction stormwater bischarges
Water Quality Certification of Fill Permit	Section 404 Permit – Wetlands Permit
,	Section 404 Fermit – Wetlands Fermit
Water Quality Monitoring Plan Approval	
Quality Assurance Project Plan	
Solid Waste	Solid Waste
Industrial Waste Monofill Solid Waste Permit	Mine Tailings Plan
Integrated Waste Management Permit	Reclamation and Closure Plan
Proof of Financial Responsibility	Post Closure Monitoring
(in consultation with DNR)	
Reclamation and Closure Plan	
Snill Provention and Posnense	Spill Prevention and Response
Spill Prevention and Response	
Fuel Storage Tank Authorizations	Fuel Storage/Transport
Fuel Transport Vessel Spill Response Plans	Effect of potential fuel spills on land and water
Environmental Health	Environmental Health
Drinking Water System Permit	Effect of population increases on local drinking
	water systems
Food Service Permit	Mercury issues
Contouringto d City	Contaminated Citae
Contaminated Sites	Contaminated Sites